

# Passingtabel uitwendige maten

B : Voor uitwendige maten volgens ISO 286 deel 2

| nominale maat |  |       |       |       |       |       |       |       |       |
|---------------|--|-------|-------|-------|-------|-------|-------|-------|-------|
| boven :       | 3  | 6     | 10    | 18    | 30    | 50    | 80    | 120   |       |
| tot en met :  | 3  | 6     | 10    | 18    | 30    | 50    | 80    | 120   | 180   |
| passing       | tolerantievelden in 0,001 mm ( $\mu\text{m}$ ) |       |       |       |       |       |       |       |       |
| d12           | -20  | -30   | -40   | -50   | -65   | -80   | -100  | -120  | -145  |
|               | -120   | -150  | -190  | -230  | -275  | -330  | -400  | -470  | -545  |
| f9            | -6   | -10   | -13   | -16   | -20   | -25   | -30   | -36   | -43   |
|               | -31  | -40   | -49   | -59   | -72   | -87   | -104  | -123  | -143  |
| g6            | -2   | -4    | -5    | -6    | -7    | -9    | -10   | -12   | -14   |
|               | -8   | -12   | -14   | -17   | -20   | -25   | -29   | -34   | -39   |
| h3            | 0  | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     |
|               | -2   | -2,5  | -2,5  | -3    | -4    | -4    | -5    | -6    | -8    |
| h6            | 0  | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     |
|               | -6   | -8    | -9    | -11   | -13   | -16   | -19   | -22   | -25   |
| h8            | 0  | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     |
|               | -14  | -18   | -22   | -27   | -33   | -39   | -46   | -54   | -63   |
| h11           | 0  | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     |
|               | -60  | -75   | -90   | -110  | -130  | -160  | -190  | -220  | -250  |
| h13           | 0  | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     |
|               | -140   | -180  | -220  | -270  | -330  | -390  | -460  | -540  | -630  |
| h14           | 0  | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     |
|               | -250   | -300  | -360  | -430  | -520  | -620  | -740  | -870  | -1000 |
| h15           | 0  | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     |
|               | -400   | -480  | -580  | -700  | -840  | -1000 | -1200 | -1400 | -1600 |
| h16           | 0  | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     |
|               | -600   | -750  | -900  | -1100 | -1300 | -1600 | -1900 | -2200 | -2500 |
| h17           | 0  | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     |
|               | -1000  | -1200 | -1500 | -1800 | -2100 | -2500 | -3000 | -3500 | -4000 |
| j6            | +4   | +6    | +7    | +8    | +9    | +11   | +12   | +13   | +14   |
|               | -2   | -2    | -2    | -3    | -4    | -5    | -7    | -9    | -11   |
| js14          | +125   | +150  | +180  | +215  | +260  | +310  | +370  | +435  | +500  |
|               | -125   | -150  | -180  | -215  | -260  | -310  | -370  | -435  | -500  |
| js15          | +200   | +240  | +290  | +350  | +420  | +500  | +600  | +700  | +800  |
|               | -200   | -240  | -290  | -350  | -420  | -500  | -600  | -700  | -800  |
| js16          | +300   | +375  | +450  | +550  | +650  | +800  | +950  | +1100 | +1250 |
|               | -300   | -375  | -450  | -550  | -650  | -800  | -950  | -1100 | -1250 |
| js17          | +500   | +600  | +750  | +900  | +1050 | +1250 | +1500 | +1750 | +2000 |
|               | -500   | -600  | -750  | -900  | -1050 | -1250 | -1500 | -1750 | -2000 |
| k6            | +6   | +9    | +10   | +12   | +15   | +18   | +21   | +25   | +28   |
|               | 0  | +1    | +1    | +1    | +2    | +2    | +2    | +3    | +3    |
| m5            | +6   | +9    | +12   | +15   | +17   | +20   | +24   | +28   | +33   |
|               | +2   | +4    | +6    | +7    | +8    | +9    | +11   | +13   | +15   |
| m6            | +8   | +12   | +15   | +18   | +21   | +25   | +30   | +35   | +40   |
|               | +2   | +4    | +6    | +7    | +8    | +9    | +11   | +13   | +15   |